

Tosyalı Toyo

www.tosyalitoyo.com.tr



Tosyalı Toyo Çelik A.Ş. produces cold rolled flat steel products in international standards by using its knowledge and experience, making a significant contribution to the country.

TOSYALI FOR A SUSTAINABLE LIFE

Tosyalı not only strengthens its position in the steel industry through product quality but also through sustainability-focused efforts. By declaring "Tosyalı for a Sustainable Life" we commit to green steel and decarbonization initiatives, demonstrating our dedication to environmental responsibilities.

Our responsible production and consumption approach includes the use of eco-friendly technologies, and the generation of energy from renewable sources ensures that our production maintains a low carbon footprint. At the same time, our production with a high scrap ratio contributes to the circular economy.

With the commencement of the Solar Power Plant (SPP) project across our facilities, we take pride in having the world's largest rooftop Solar Power Plant. This project not only reduces our energy costs but also contributes to making our steel production one of the cleanest and greenest facilities globally.

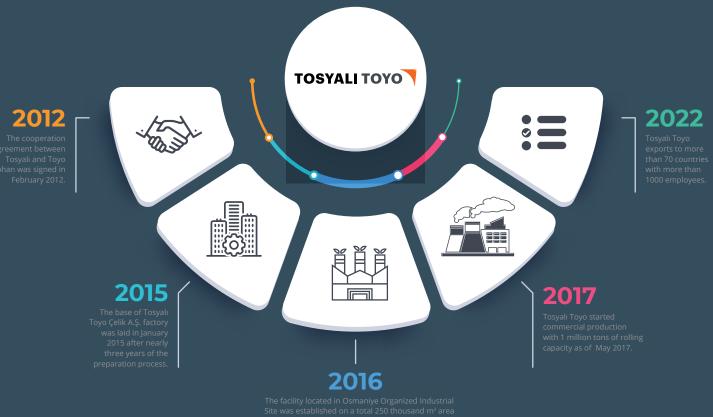
At our R&D Center, we focus on sustainability-driven projects, constantly reducing our carbon footprint through process improvements. Through innovation and technological advancements, we pave the way for environmentally friendly methods in steel production.

With a high rate of waste recycling and a commitment to the principles of the circular economy, we strive to leave a sustainable world for future generations. At Tosyalı, we take maximum effort to ensure a livable world for tomorrow. By taking steps today for a sustainable future, we play a pioneering role in the steel industry and maintain our determination to minimize environmental impacts.

GREEN STEEL

About Toyo Kohan

In 1934, Toyo Kohan was established as the first tin plate manufacturer in Japan. Currently, the company has a pioneering position in Japan on business segments such as electro galvanization, nickel plating, treated surface steel, chromium plating, and film coated steel and it is the world's number one company with the most advanced production technology.







About Us

Tosyalı Toyo is a joint venture between Tosyalı, the leading flat steel and steel pipe producer of Turkish private sector, and Toyo Kohan, one of the leading companies in Japan and in the world in steel products produced with high technology. The company was founded in 2012.

Tosyalı Toyo produces tinplate, galvanized sheet, painted sheet, cold rolled sheet and pickled-oiled coils, slit coils, and sheets which are used in many fields, in the facilities with 1 million tons of rolling capacity and more than 1000 employees.





Sustainability



Innovator



Experienced Staff



Efficiency Oriented



Industry Leading

Our Vision

To be the architect of a better future through green steel production.

Our Mission

To represent the best reference to the world as one of the most important and strategic iron and steel companies in Europe and Africa.

INDUSTRY INDUSTRY QUALITY **OUALITY INVESTMENT** INVESTMENT **PRODUCT RANGE** PRODUCT RANGE **COLD ROLLED** COLD ROLLED MACHINE MACHINE **ELECTRONICS** ELECTRONICS AUTOMATION AUTOMATION **HIGH TECHNOLOGY** HIGH TECHNOLOGY TINPLATE TINPLATE **IRON&STEEL IRON&STEEL** GALVANIZED GALVANIZED **GREEN STEEL GREEN STEEL PRE-PAINTED** PRE-PAINTED



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Pickled Hot Rolled Products

Pickled Hot Rolled Products





The Pickled and Hot Rolled Products are produced by cleaning the scale layer of hot rolled products with Hydrochloric Acid in the continuous pickling line. Pickled products are preferred in places where surface cleaning is important in terms of surface appearance.

Pickled products are produced as oiled unless otherwise specified.

Production Range

Thickness Range	:	1,60 - 4,00 mm
Width Range	:	700 - 1.300 mm
Standard	:	EN 10111:2008, EN 10025-2:2004,
		EN10149-2:2013, EN 10338:2015

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		Form	of Product		
Product Type	Mil	ll Edge	Trimm	ned Edge	
Pickled	PH	IRM	PH	İR	
	1				
Steel Type	Cold Forming Steels	Structural Steels	Cold Forming Steels	Cold Forming Steels	
	Drawing and Deep Drawing Quality Steels	Medium and High Strength General Structural Steels	Medium and High Strength Low Alloyed Steels	High Yield Strength Dual Phase Steels	
Hot Rolled Pickled Steels	DD11 DD12 DD13 DD14	DD12 S235JR DD13 S275JR DD13 S3551D		HDT580X	
Thickness		Width (mm)			
(mm)	Minimum Ma			num	
1,60 - 4,00	7	00	130	00	

The maximum order width is 1300 mm. Widths from 1275 to 1300 mm are subject to negotiation.
The Customer Technical Services should be contacted for technical questions not specified in the table.

Cold Rolled Full Hard Products





These products are produced by cold-rolling of pickled hot-rolled products.

Production Range

Thickness Range:0,20 - 2,00 mmWidth Range:700 - 1.300 mmStandard:EN 10130:2007,

EN 1623:2009, SAE J403:2014

COLD ROLLED FULL HARD PRODUCTS								
		Form of Products						
Product Type		Co	bil			Cut to	Length	
Full Hard		CI	RF			CR	FC	
Steel Type		Application Ste us Annealing an Pro				General Stru	ctural Steels	
	Low	Carbon	Ultra Low	Carbon	Medium	Strength	Strap Pr	oduction
Cold Rolled Full Hard Steels	FD SAE	C01 C03 1006 1008	FD	C04	SAE SAE SAE	15G 1010 1012 1015 1016	TTS	215G
Thickness	Width	(mm)	Widtł	n (mm)	Width	ı (mm)	Widtł	n (mm)
(mm)	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
0,20 - 0,23 0,24 - 0,25 0,26 - 0,39	700 700 700	1190 1250 1250						
0,40 - 0,44 0,45 - 0,59	700 700	1250 1270	700 700	1250 1250	700 700	1000 1000	700 700	1000 1000
0,60 - 0,69 0,70 - 0,79	700 700	1270 1270	700 700	1270 1270	700 700	1100 1200	700 700	1100 1200
0,70 - 0,79 0,80 - 0,89 0,90 - 0,99	700 700 700	1270 1270 1270	700 700 700	1270 1270 1270	700 700 700	1200 1270 1270	700 700 700	1200 1270 1270
1,00 - 1,20 1,21 - 2,00	700 700	1270 1270	700	1270	700 700	1270 1270	700 700	1270 1270

Subject:

• Thicknesses under 0.20 mm are subject to negotiation.

• Cut to length sizes are in between 400-6000 mm.

• Maximum width is 1300 mm. Orders between 1271-1300 mm are subject to negotiation.

The Customer Technical Services should be contacted for technical questions not specified in the table.

Cold Rolled Products

Cold Rolled Products





Production Range

Thickness Range :0,20 - 1,20 mm (for batch annealed (BA) materials)
0,20 - 0,80 (for continuous annealed (CA) materials)Width Range
Standard:700 - 1.300 mmEN 10130:2007,
EN 10209:2013, ASTM A1008M:2016

These products are produced by cold-rolling, annealing and tempering of pickled hot-rolled products.

Cold-Rolled products can be produced as continuous annealed (CA) or batch annealed (BA).

Where is Cold Sheet Used?

- Furniture
- Radiator
- Automotive
- Household Appliances
- Barrel Manufacturing
- Garage Doors
- Commercial Chiller
- Steel Door Manufacturing
- Rail-Lock Systems
- Elevator Systems

COLD ROLLED PRODUCTS					
	Form of Products				
Product Type	Coil	Trimmed Edge	Cut to Length	Trimmed Edge and Cut to Length	
Batch Annealing	BCR	BCRK	BCRC	BCRKC	
Steel Type	G	eneral Application Ste	eels for Drawing		
	Low Ca	arbon	Low Carbon /	Enamelling	
Cold Rolled Drawing and Deep Drawing Steels	DC01 DC05 CS TB 1006 DC03 DC06 CS TB 1008 DC04			DIEK 14EK	

Thickness	Width	(mm)	
(mm)	Minimum	Maximum	
0,20 - 0,24	700	1100	
0,25 - 0,29	700	1200	
0,30 - 0,34	700	1250	
0,35 - 0,44	700	1250	
0,45 - 1,20	700	1270	

Subject:

• Cut to length sizes are in between 400-6000 mm.

Thicknesses under 0.30 mm are subject to negotiation.

• Thicknesses above 1.22 mm are subject to negotiation.

Orders except 0.50-0.90 mm thicknesses are subject to negotiation for DC05 and DC06.

• The Customer Technical Services should be contacted for technical questions not specified in the table.

Cold Rolled Products

COLD ROLLED PRODUCTS						
		Form of Products				
Product Type	Coil	Trimmed Edge	Cut to Length	Trimmed Edge and Cut to Length		
Continuous Annealing	CCR	CCRK	CCRC	CCRKC		
Steel Type		General Application	Steels for Drawing			
	Low C	arbon	Low Carbon /	Enamelling		
Cold Rolled Drawing and Deep Drawing Steels	DC	CO1 CO3 DIEK 3 1006	DC04 DC04EK			
Wic		ı (mm)	Width	(mm)		
(mm)	Minimum	Maximum	Minimum	Maximum		
0,20 - 0,23	700	1100				
0,24 - 0,25	700	1100				
0,26 - 0,27	700 1200					
0,28 - 0,29	700 1200					
0,30 - 0,34	700 1250		700	1175		
0,35 - 0,44	700	1270	700	1175		
0,45 - 0,49	700	1270	700	1270		
0,50 - 0,59	700	1270				
0,60 - 0,80	700	1270				

Services:

Thicknesses under 0.30 mm are subject to negotiation.
 The Customer Technicals Services should be contacted for technical questions not specified in the table.

• Cut to length sizes are in between 400-6000 mm.

COLD ROLLED PRODUCTS

	Form of	Products
Product Type	Slit Coil	Slit and Cut to Length
Batch Annealing	BCRS	BCRSC
Continuous Annealing	CCRS	CCRSC

Steel Type	General Application Steels for Drawing					
	Batch Ar	nnealing	Continuous	Annealing	Continuous	Annealing
Cold Rolled Drawing and Deep Drawing Steels	DC01 DC01EK DC03 DC04EK DC04 CS TB 1006 DC05 DC06		DC03 DC04EK DC03 DC04 CS TB 1006 DC01EK DC05 CS TB 1006			204 94EK
Thickness	Width (mm)		Width (mm)		Width (mm)	
(mm)	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
0,25 - 0,25	20	1300	20	1300		
0,26 - 0,26	20	1300	20	1300		
0,27 - 0,29	20	1300	20	1300		
0,30 - 0,44	20	1300	20	1300	20	1300
0,45 - 0,59	20	1300	20	1300	20	1300
0,60 - 0,80	20	1300	20	1300	20	1300
0,81 - 0,90	20	1300				
0,91 - 1,00	20	1300				
1,01 - 1,10	20	1300				
1,11 - 1,20	20	1300				

Subject:

Thicknesses under 0.30 mm are subject to negotiation.
 For all steel grades we can produce, the slitting line width capacity is min 20 mm and max 1300 mm.
 The Customer Technical Services should be contacted for technical questions not specified in the table.

• For all steel grades we can produce, width capacity of cut to length line is between 300-1300 mm. Cut to length sizes are in between 400-6000 mm.

Tinplate and Tin Free Products

Tinplate and Tin Free Products





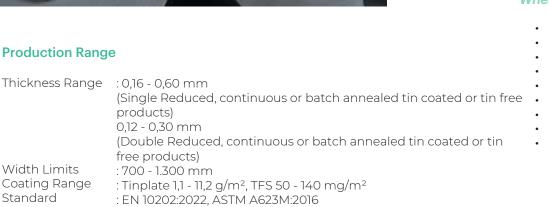
Tinplate products are produced by electrolytic tin coating of cold-rolled low carbon flat steel. Both surfaces can be coated in equal or different coating weights.

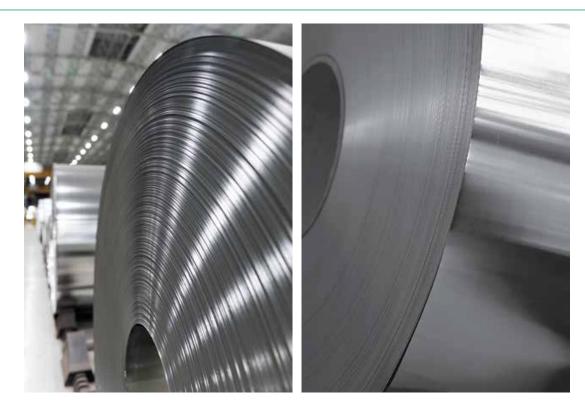
Tin free products are produced by electrolytic chromium coating of cold-rolled low carbon flat steel. Both surfaces can be coated in equal coating weights.

We can supply our products as continuous annealed (CA) or batch annealed (BA), single reduced (SR) or double reduced (DR).

Where are Tin Products Used?

- Cans
- Aerosol Cans
- Twist off Lids
- Easy Open Lids
- Chemical Packaging
- Food Can Body
- Food Can Bottom-Top Cover
- Bottle Caps
- Decorative Boxes





ELECTROLYTIC SINGLE REDUCED TINPLATE AND TIN FREE STEEL PRODUCTS

	Form of Products				
Product Type	Coil	Cut to Length			
Single Reduced Batch Annealed	TNB-TFB	TNBC-TFBC			
Single Reduced Continuous Annealed	TNC-TFC	TNCC-TFCC			

Steel Type	Steel Grades				
Single Reduced and Batch Annealed	TS230, TS245, TS260 T-1BA, T-2BA,	TS275, TS290, TS340, T-3BA, T-4BA			
Single Reduced and Continuous Annealed	TH275, TH360, T-3CA, T-4	TH415, TH435, ¢CA, T-5CA	TH230, TH:	245, TH260	
Thickness	Width (mm)		Width (mm)		
(mm)	Minimum Maximum		Minimum	Maximum	
0,160 - 0,239	700	1100	700	1100	
0,240 - 0,259	700 1169		700	1175	
0,260 - 0,449	700 1235		700	1175	
0,450 - 0,600	700	1255	700	1175	

Subject:

Thicknesses of 0,45 mm and above are subject to negotiation.

• TS230, TS340, TH245, TH260, TH340, TH360 grades are subject to negotiation.

• The Customer Technical Services should be contacted for technical questions not specified in the table.

Lengths over 1200 mm are subject to negotiation.

• Minimum order length for cut to length is 450 mm and maximum 1200 mm.

ELECTROLYTIC DOUBLE REDUCED TINPLATE AND TIN FREE STEEL PRODUCTS

	Form of	Products
Product Type	Coil	Cut to Length
Double Reduced Batch Annealed	DTNB-DTFB	DTNBC-DTFBC
Double Reduced Continuous Annealed	DTNC-DTFC	DTNCC-DTFCC

Steel Type	Form of Products								
	Batch Ani	nealed	Continuous	Annealed					
Double Reduced	TS520, 1 DR-7.5BA,		TH520, TH550, TH580, TH620, TH520K, TH550K, DR-7.5CA, DR-8CA, DR-8.5CA, DR-9CA						
Thickness (mm)	Width (mm)								
	Minimum	Maximum	Minimum	Maximum					
0,130 - 0,165	700	1100	700	1100					
0,170 - 0,190	700	1169	700	1100					
0,195 - 0,215	700	1235	700	1169					
0,220 - 0,300	700	1235	700 1200						

Subject:

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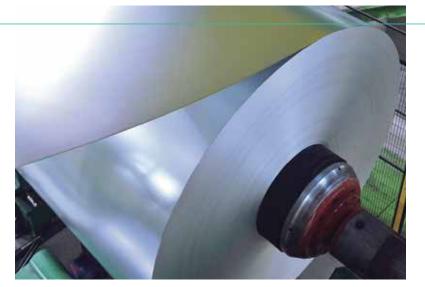
• Lengths over 1200 mm are subject to negotiation.

• TH480 ve TS480 grades are subject to negotiation.

• The minimum order length for cut-to-length is 450 mm, maximum 1200 mm.

• The Customer Technical Services should be contated for technical questions not specified in the table.

Hot Dip Zinc Coated Products



Production Range

Thickness Range Width Range Coating Range Standard : 0,20 – 3,00 mm : 700 – 1.300 mm : 50 – 600 gr/m² : EN 10346:2015, ASTM A653M:2015

					HOT DI	P GALVAN	NIZED STI	EELS						
							Form of	Products						
Product Type	Coil Trimmed Edge			Cut to Length		Trimmed Edge and Cut to Length								
Continuous Galvanized	G	CR		GCRK GCRC GCRKC										
Steel Type		Zinc Coated Steels for Cold Forming												
Hot Dip Galvanized Steels	S220 S250	GD+Z GD+Z ADE 33 ADE 40	DX52D+Z DX53D+Z DX54D+Z		DX56D+Z		S320GD+Z S350GD+Z SS GRADE 50		SS GRADE 80					
CRF Thickness	Width	(mm)	Width	(mm)	Width	(mm)	Width	(mm)	Width (mm)		Width (mm)		Width (mm)	
(mm)	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
0,24 - 0,25	700	1130												
0,26 - 0,26	700	1170												
0,27 - 0,27	700	1200												
0,28 - 0,29	700	1250												
0,30 - 0,39	700	1270												
0,40 - 0,43	700	1270	700	1270									700	1270
0,44 - 0,49	700	1270	700	1270	700	1260	700	1260					700	1270
0,50 - 0,50	700	1270	700	1270	700	1270	700	1270	700	1270			700	1270
0,51 - 0,59	700	1270	700	1270	700	1270	700	1270	700	1270			700	1270
0,60 - 0,69	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270
0,70 - 0,79	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270
0,80 - 0,89	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270
0,90 - 0,99	700	1270	700	1270	700	1270	700	1270			700	1270	700	1270
1,00 - 1,20	700	1270	700	1270	700	1270	700	1270			700	1270	700	1270
1,21 - 1,60	700	1270	700	1270							700	1270	700	1270
1.61 - 2.00	700	1270	700	1270							700	1270	700	1270

Subject:

Thicknesses between 1.60-2.00 mm can be produced both as GHR and GCR.

• The minimum order length for cut-to-length is 400 mm, maximum 6000 mm.

Maximum width is 1300 mm. Orders between 1272-1300 mm are subject to negotiation.

Thicknesses below 0.30 mm and thicknesses between 2.00-3.00 mm are subject to negotiation.

The Customer Technical Services should be contacted for technical questions not specified in the table.



These products are produced by hot-dip galvanizing of both surfaces of the cold-rolled flat steels or pickled hot-rolled flat steels.

Production at requested surface quality, with chromate (Cr^{+3}) and / or oil coating, organic film coated is possible based on customer preference.



Hot Dip Zinc Coated Products

	HOT DIP ZINC COATED	PRODUCTS						
	Form of Products							
Product Type	Coil	Cut to Length						
Hot Rolled Pickled Hot Dip Galvanized Steel	GHR	GHRC						
Steel Type	Zinc Coated St	eels for Cold Forming						
Hot Dip Galvanized Steels	DX51D+Z S220GD+Z S250GD+Z S280GD+Z SS GRADE 33 SS GRADE 40 CS TYPE B S320 GD+Z S350 GD+Z S350 GD+Z SS GRADE 50 SS GRADE 55							
HR Thickness	Width (mm)							
(mm)	Minimum	Maximum						
1,60 - 2,5	700	1270						
2,51 - 3,00	700 1255							
· · ·	THINGS TO CONSIDER DURING THE C	RDERING PROCESS						

• Coatings over 450 grams are subject to negotiation.

• Thicknesses between 1.60-2.00 mm can be produced both as GHR and GCR.

· Contact our Customer Technical Services department for quality and dimensions not specified in the table.



Pickled hot rolled coils are zinc-coated directly (GHR) or after cold rolling (GCR) by continuous hot-dip method on the galvanizing line. Galvanized coating process is applied to both lower and upper surfaces.





HOT DIP ZINC COATED PRODUCTS

Product Type	Form of Products					
	Slit Coil	Slit and Cut to Length				
Continuous Galvanized	GCRS	GCRSC				

Steel Type	Zinc Coated Steels for Cold Forming									
	Low CarbonUltra LowDX51D+ZDX53DDX52D+ZDX54DCS TYPE BDX56D		Ultra Lov	w Carbon	Structural / High Strength and Low Alloyed		Structural / H and Low	ligh Strength ⁄ Alloyed	High Yield Strength Dual-Phase	
Hot Dip Galvanized Steels			D+Z	S220GD+Z S250GD+Z S280GD+Z S320GD+Z HX260LAD+Z HX300LAD+Z		S350GD+Z HX340LAD+Z HX380LAD+Z HX420LAD+Z		HCT590X		
Thickness	Width	(mm)	Width	(mm)	Widtł	ח (mm)	Width	ı (mm)	Width (mm)	
(mm)	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
0,25 - 0,25	20	1300								
0,26 - 0,29	20	1300								
0,30 - 0,39	20	1300			20	1300				
0,40 - 0,44	20	1300	20	1300	20	1300	20	1300	20	1300
0,45 - 0,49	20	1300	20	1300	20	1300	20	1300	20	1300
0,50 - 0,59	20	1300	20	1300	20	1300	20	1300	20	1300
0,60 - 0,69	20	1300	20	1300	20	1300	20	1300	20	1300
0,70 - 0,79	20	1300	20	1300	20	1300	20	1300	20	1300
0,80 - 0,89	20	1300	20	1300	20	1300	20	1300	20	1300
0,90 - 0,99	20	1300	20	1300	20	1300	20	1300	20	1300
1,00 - 1,09	20	1300	20	1300	20	1300	20	1300	20	1300
1,10 - 1,19	20	1300	20	1300	20	1300	20	1300	20	1300
1,20 - 1,20	20	1300	20	1300	20	1300	20	1300	20	1300
1,21 - 1,29	20	1300			20	1300	20	1300	20	1300
1,30 - 1,39	20	1300			20	1300	20	1300	20	1300
1,40 - 1,49	20	1300			20	1300	20	1300	20	1300
1,50 - 1,59	20	1300			20	1300	20	1300	20	1300
1,60 - 1,69	20	1300			20	1300	20	1300	20	1300
1,70 - 1,79	20	1300			20	1300	20	1300	20	1300
1,80 - 1,89	20	1300			20	1300	20	1300	20	1300
1,90 - 2,00	20	1300			20	1300	20	1300	20	1300

 Subject:

 • Orders below 0.30 mm thicknesses are subject to negotiation.

 • For all steel grades we can produce, the slitting line width capacity is min 20 mm and max 1300 mm.

 • The Customer Technical Services should be contacted for technical questions not specified in the table.

• For all steel grades we can produce, width capacity of cut to length line is between 300-1300 mm. Cut to length sizes are in between 400-6000 mm.



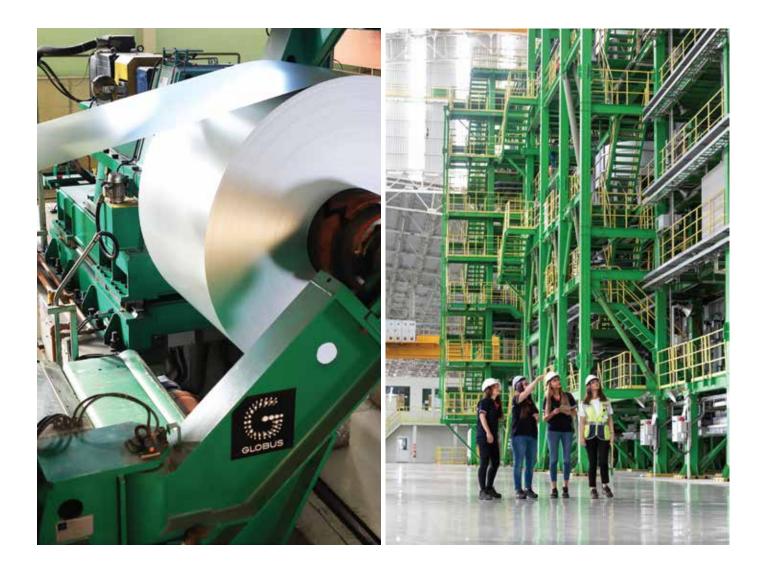
HOT DIP ZINC COATED PRODUCTS Form of Products Product Type Trapeze (27/200) Continuous Galvanized GCRT Steel Type Zinc Coated Steels for Roofing and Cladding Low Carbon Ultra Low Carbon Structural Hot Dip S220GD+Z DX53D+Z DX51D+Z Galvanized Steels S250GD+Z DX54D+Z S280GD+Z DX52D+Z DX56D+Z S320GD+Z Cover Width (mm) Cover Width (mm) Cover Width (mm) Thickness (mm) 5 Ribs 6 Ribs 5 Ribs 6 Ribs 5 Ribs 6 Ribs 0,20 - 0,25 800 1000 0,26 - 0,39 0,40 - 0,49 800 1000 800 800 0,50 - 0,59 800 800 800 1000 0,60 - 0,69 800 800 1000 800 1000 1000 0,70 - 0,79 800 1000 800 800 1000 800 1000 800 1000 800 0,80 - 0,89 1000 1000 0,90 - 0,99 800 1000 800 800 1,00 - 1,09 800 1000 800 1000 800 1000 1,10 - 1,20 800 1000 800 1000 800 1000 Subject: • Orders below 0.30 mm thickness are subject to negotiation. • The minimum order length for trapeze is 600 mm and the maximum is 14000 mm. • The Customer Technical Services should be contacted for technical questions not specified in the table.





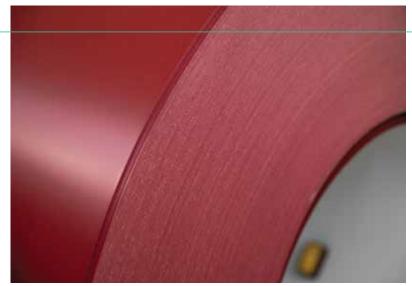
Where are Galvanized Sheets Used?

- Automotive
- Household Appliances
- Pipe Profile
- Electric Panels
- Steel Construction
- Suspended Ceiling Parts Solar Energy Systems Ventilation Systems •
- •
- •
- Production of Silos and Animal Shelters .
- Advertising / Board and Industrial Design



Pre Painted Products

Pre Painted Products



Production Range

Thickness Range	: 0,20 – 1,20 mm
Width Range	: 700 – 1.300 mm
Coating Range	: 50 – 600 gr/m²
Standard	: EN 10346:2015, ASTM A653M:2015,
	EN 10169:2010



These products are produced by painting of galvanized flat steels on continuous lines using polyurethane rollers. Ensuring additional corrosion resistance and aesthetical concerns are the primary reasons for preferring pre-painted products. Treatment with various paint types such as polyester, PVDF, plastisol, wrinkle polyester, polyamide modified polyurethane (PUR-PA) or special paints like antimicrobal paint is possible based on the area of use and product expectations.

Where are Pre-Painted Sheets Used?

- Household Appliances
- Cooler Cabinet
- Exterior and Roof
- Suspended Ceiling Parts
- Silos and Animal Shelters
- Garage Doors and Shutter Manufacturing
- Agricultural and Military Building (Hangar)
- Construction Products

Pre-painted flat steel products are produced according to EN10169:2010 standard. Galvanized steel grades which are used as base metal produced are in accordance with to EN10346:2015 standard.

ZINC and ORGANIC COATED (PRE PAINTED) PRODUCTS										
	Form of Products									
Product Type		Coil			(Cut to Leng	jth			
Continuous Galvanized and Organic Coated		PPG				PPGC				
Steel Type			Zinc and (Organic Coa	ated Steels	for Cold Fo	rming			
	Low	Carbon	Ultra Lov	w Carbon	Ultra Lov	v Carbon	Ultra Lov	v Carbon		
Zinc and Organic Coated Galvanized Steels	DX51D+Z S220GD+Z S250GD+Z S280GD+Z CS TYPE B SS GRADE 33		DX53D+Z DX54D+Z DX56D+Z		S320GD+Z		S350GD+Z			
CRF Thickness	Width (mm)		Width (mm)		Width (mm)		Width (mm)			
(mm)	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum		
0,20 - 0,23										
0,24 - 0,25	700	1169								
0,26 - 0,29	700	1250								
0,30 - 0,39	700	1250			700	1200				
0,40 - 0,44	700	1250	700	1175	700	1250				
0,45 - 0,50	700	1270	700	1175	700	1270				
0,51 - 0,59	700	1270	700	1175	700	1270				
0,60 - 0,69	700	1270	700	1270	700	1270	700	1270		
0,70 - 0,79	700	1270	700	1270	700	1270	700	1270		
0,80 - 0,89	700	1250	700	1250	700	1250	700	1270		
0,90 - 0,99	700	1200	700	1200	700	1200	700	1270		
1,00 - 1,16	700	1200	700	1200	700	1200	700	1270		

Subject:

• Cut to length sizes are in between 400-6000 mm.

• Thicknesses below 0.30 mm are subject to negotiation.

Maximum width is 1300 mm. Orders between 1271-1300 mm are subject to negotiation.

• The Customer Technical Services should be contacted for technical questions not sprecified in the table.

Pre-Painted Products

	ZINC an	d ORGANIC CO	ATED (PRE-PAIN	TED) PRODUCTS	;					
	Form of Products									
Product Type		Slit Coil		5	ilit and Cut to Leng	th				
Continuous Galvanized and Organic Coated		PPGS			PPGSC					
Steel Type		Zinc and Organic Coated Steels for Cold Forming								
	Low C	arbon	Ultra Lo	w Carbon	Strue	ctural				
Zinc and Organic Coated Galvanized Steels	DX5 DX52 CS T	ID+Z 2D+Z /PE B	DX5 DX5 DX5	3D+Z 4D+Z 6D+Z	S220GD+Z S250GD+Z S280GD+Z S320GD+Z					
Thickness	Width	ı (mm)	Width	ח (mm)	Width (mm)					
(mm)	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum				
0,25 - 0,25	20	1300								
0,26 - 0,26	20	1300								
0,27 - 0,29	20	1300								
0,30 - 0,39	20	1300			20	1300				
0,40 - 0,44	20	1300	20	1300	20	1300				
0,45 - 0,49	20	1300	20	1300	20	1300				
0,50 - 0,50	20	1300	20	1300	20	1300				
0,51 - 0,59	20	1300	20	1300	20	1300				
0,60 - 0,69	20	1300	20	1300	20	1300				
0,70 - 0,79	20	1300	20	1300	20	1300				
0,80 - 0,89	20	1300	20	1300	20	1300				
0,90 - 0,99	20	1300	20	1300	20	1300				
1,00- 1,09	20	1300	20	1300	20	1300				
1,10- 1,19	20	1300	20	1300	20	1300				
1,20- 1,20	20	1300	20	1300	20	1300				

Subject:

• Orders below 0.30 mm thickness are subject to negotiation.

• The Customer Technical Services should be contacted for technical questions not specified in the table.

The slitting line capacity for all steel grades we can produce is minimum 20 mm and maximum 1300 mm.

• For all steel grades we can produce, width capacity of cut to length line is between 300-1300 mm. Cut to length sizes are in between 400-6000 mm.

ZINC and ORGANIC COATED (PRE-PAINTED) PRODUCTS						
	Form of Products					
Product Type	Trapeze (27/200)					
Continuous Galvanized and Organic Coated	PPGT					

Steel Type	Zinc and Organic Coated Steels for Cold Forming								
	Low (Carbon	Ultra Lov	v Carbon	Structural S220GD+Z S250GD+Z S280GD+Z S320GD+Z				
Zinc and Organic Coated Galvanized Steels	DX5	51D+Z 2D+Z YPE B	DX54	3D+Z 4D+Z 5D+Z					
Thickness	Cover W	idth (mm)	Cover Wi	dth (mm)	Cover Width (mm)				
(mm)	5 Ribs	6 Ribs	5 Ribs	6 Ribs	5 Ribs	6 Ribs			
0,20 - 0,25	800								
0,26 - 0,39	800	1000							
0,40 - 0,49	800	1000	800		800				
0,50 - 0,59	800	1000	800		800				
0,60 - 0,69	800	1000	800	1000	800				
0,70 - 0,79	800	1000	800	1000	800				
0,80 - 0,89	800	1000	800	1000	800	1000			
0,90 - 0,99	800	1000	800	1000	800	1000			
1,00 - 1,09	800	1000	800	1000	800	1000			
1,10 - 1,20	800	1000	800	1000	800	1000			

Subject:

Orders below 0.30 mm thickness are subject to negotiation.
 The minimum order length for trapeze is 600 mm and the maximum is 14000 mm.
 The Customer Technical Services should be contacted for technical questions not specified in the table.

VISIONGREEN



As Tosyalı, our vision is to contribute to building a sustainable world via ensuring environmentally production in our facilities, with the help of technology, innovation and renewable energy usage. Within our responsible ecosystem management approach, we produce green steel products in every category of the steel. We produce less carbon emission, consume less water, focus on renewable energy resources, produce with highest efficiency and recycle all our wastes.

We believe that a sustainable world is possible with the green transformation of the steel industry.

Fuat Tosyalı Chairman of the Board of Directors of Tosyalı Holding



Tosyalı proudly presents a new umbrella brand to represent its green steel vision in every touch point of its operations.

Tosyalı V-Green

This is not just a brand, it is also the strongest indicator of sustainability actions those have been taking place for many years at Tosyalı and will continue by highest determination.

In all our production facilities, we focus on new generation green steel production and under the umbrella of V-Green, we introduce environment friendly products for our suppliers.

How we are making this vision live in Tosyalı?

We produce green steel with the help of;

- technology usage,
- innovation,
- renewable energy resources,
- recycling in every touch point production and
- operating with highest efficiency.

We aim to be the world's leading sustainable green steel producer with the lowest carbon footprint.

66 "V" are ready to be "Green"!

V-Green. Vision Green.







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